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2 Chitosan Derivatives as Dynamic Coatings for Transferrin Gly- 3 coform Separation in Capillary Electrophoresis

4 *Nadia Maria Porpiglia*^{1, ‡}, *Irene Tagliaro*^{2, ‡}, *Beatrice Pellegrini*^{2,3}, *Arianna Alessi*^{2,3}, *Franco Ta-*
5 *gliaro*^{1,4, *}, *Laura Russo*^{5,6}, *Francesca Cadamuro*⁵, *Giacomo Musile*¹, *Carlo Antonini*^{2*}, *Sabrina Ber-*
6 *tini*^{3*}.

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8 ¹ Unit of Forensic Medicine, Department of Diagnostics and Public Health, University of Verona, Verona,
9 Italy. Address: Piazzale L. A. Scuro, 10 - 37134 Verona (VR) Italy, Telephone number: (+39)
10 0458124618, Fax number: (+39) 0458027623, nadia.porpiglia@univr.it (N.P.), giacomo.musile@univr.it
11 (G.M.), franco.tagliaro@univr.it (F.T.).

12 ² Department of Materials Science, University of Milano - Bicocca, Milano, 20125 Milan, Italy; Tele-
13 phone number (+39) 0264485188, carlo.antonini@unimib.it (C.A.); irene.tagliaro@unimib.it (I.T.).

14 ³ Istituto di Ricerche Chimiche e Biochimiche G. Ronzoni, Carbohydrate Science Department, 20133
15 Milan, Italy; alessi@ronzoni.it (A.A.); bertini@ronzoni.it (S.B.); pellegrini@ronzoni.it (B.P.)

16 ⁴ Institute Translational Medicine and Biotechnology, Sechenov First Moscow State Medical University,
17 Address: 2-4 Bolshaya Pirogovskaya Street, 119991 Moscow, Russia.

18 ⁵ Department of Biotechnology, University of Milano - Bicocca, Milano, 20125 Milan, Italy; Telephone
19 Number (+39) 0264483462, laura.russo@unimib.it (L.R.); f.cadamuro@campus.unimib.it (F.C.);

20 ⁶ CÚRAM SFI Research Centre for Medical Devices, National University of Ireland Galway, H92 W2TY,
21 Ireland (L.R.)

22 ‡ Nadia Maria Porpiglia and Irene Tagliaro contributed equally to this work

23 * corresponding authors: franco.tagliaro@univr.it, carlo.antonini@unimib.it, bertini@ronzoni.it

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25 **KEYWORDS.** Chitosan derivative, capillary electrophoresis, dynamic coating, carbohydrate deficient
26 transferrin.

27

28 ABSTRACT. Chitosan and its derivatives are interesting biopolymers for different field of analytical
29 chemistry, especially in separation techniques. The present study was aimed at testing chitosan water
30 soluble derivatives as dynamic coating agents for application to capillary electrophoresis. In particular,
31 chitosan was modified following three different chemical reactions (nucleophilic substitution, reductive
32 amination, and condensation) to introduce differences in charge and steric hindrance, and to assess the
33 effect of these physico-chemical properties in capillary electrophoresis. The effects were tested on the
34 capillary electrophoretic separation of the glycoforms of human transferrin, an important iron-transporting
35 serum protein, one of which, namely disialo-transferrin (CDT), is a biomarker of alcohol abuse. Chitosan
36 derivatives were characterized by using NMR and ¹H NMR, HP-SEC-TDA, DLS, and rheology. The use
37 of these compounds as dynamic coatings in the electrolyte running buffer in capillary electrophoresis was
38 tested assessing the peak resolution of the main glycoforms of human transferrin and particularly of dis-
39 ialo-transferrin. The results showed distinct changes of the peak resolution produced by the different de-
40 rivatives. The best results in terms of peak resolution were achieved using polyethylene glycol (PEG)-
41 modified chitosan, which, in comparison to a reference analytical approach, provided an almost baseline
42 resolution of disialo-transferrin from the adjacent peaks.

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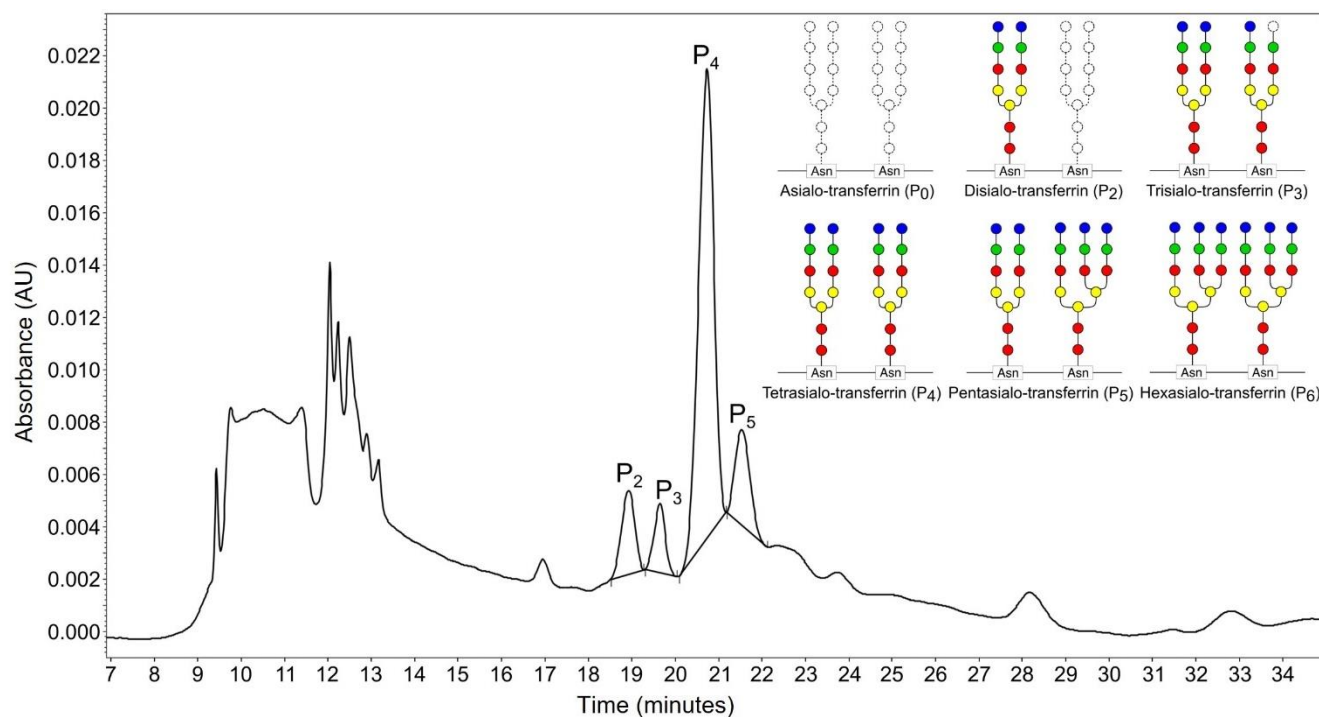
44 INTRODUCTION

45 The application of chitosan-based materials in analytical chemistry has attracted increasing interest [1].
46 Chitosan (Ch) is the deacetylated form of chitin, one of the most abundant natural biopolymers [2]: it has
47 excellent properties that include biocompatibility, great adsorption capability and adhesiveness [3,4]. Due
48 to these characteristics, chitosan has been applied in different fields of analytical chemistry, e.g. as sta-
49 tionary material of chromatographic columns [5], as adsorption material for concentration and extraction
50 purposes [6,7], and as enzyme-immobilizing matrix [8,9]. Chitosan properties strongly depend on the
51 degree of acetylation (DA) [10], on the acetyl group distribution, and on the molecular weight. Its main
52 reactive functional groups are hydroxyl (OH) and amine (NH₂) groups which impart to Ch a cationic
53 nature, due to the protonation of amine in acidic medium, enhancing the interaction with negatively
54 charged molecules (e.g. fatty acids, metal ions, proteins, and macromolecules) [3]. Thanks to its hydroxyl
55 and amine moieties, Ch can be modified easily to introduce specific functional groups for obtaining the
56 desired interactions with analytes. The functionality modification also allows to overcome the Ch lack of
57 solubility: pristine Ch is soluble only in acidic conditions due to the protonation of the amine group.

58 An analytical technique which can potentially benefit from the use of modified chitosan is capillary elec-
59 trophoresis (CE). This relatively new separation technique combines electrophoretic/electrokinetic sepa-
60 ration principles with an instrumental design that mimics liquid chromatography. The main strengths of
61 CE include: (i) short analysis times, (ii) low sample and reagent consumption, (iii) low waste production
62 and (iv) low running costs [11,12]. A key feature of CE is the flexibility of implementing several detection
63 modes, such as UV-Vis, fluorescence, conductimetry and mass spectrometry [13,14]. Such flexibility
64 opens up a broad field of analysis ranging from inorganic ions to drugs, peptides, proteins and virus par-
65 ticle [15–19]. In CE, separation occurs inside narrow-bore fused-silica capillaries (20–100 μm I.D., 20–
66 100 cm length), which, on one side, limit band broadening but, on the other side, because of a high surface-
67 to-volume ratio, may lead to adsorption of analytes onto the capillary walls. These secondary interactions
68 [20] may exert spurious effects both on proper electrophoretic phenomena, e.g., pseudo-ion exchange
69 chromatography on the inner surface of the capillary, as well as on the electroosmotic flow (EOF),
70 responsible for inconsistency of the migration times and of peak resolution [11]. Several approaches have
71 been adopted in the past to control adsorption onto the capillary wall, including the use of separation
72 buffers at low pH and high ionic strength, or special additives that interact reversibly with the silica wall.
73 Other approaches include the chemical modification of the capillary wall with neutral or charged

74 molecules [21–25]. Studies conducted in reversed EOF investigated the effect of non-modified chitosan
 75 for the separation of drugs and inorganic ions [26–28], while derivatized chitosan (i.g. especially methyl
 76 and carboxymethyl) showed interesting application perspectives for the separation of proteins [29–31].
 77 Although many efforts have been made in this direction, analyte adsorption, and particularly protein ad-
 78 sorption, is still an open critical issue in several CE applications, also in the presence of additives able to
 79 lower interaction with the capillary wall. Analyte adsorption remains critical for the analysis of carbohy-
 80 drate-deficient transferrin (CDT), one of the most used biomarkers of chronic alcohol abuse, adopted in
 81 clinical and non-clinical contexts (e.g., driving and weapon license certification, occupational health, child
 82 custody eligibility etc.) [32]. The term CDT is the collective name of a group of the less glycosylated
 83 glycoforms of the iron-transporting protein hTf, and specifically of disialo-hTf [33]. Its analysis requires
 84 the resolution of the different hTf glycoforms, from asialo-hTf to hexasialo-hTf (characterized by different
 85 glycosylation degrees), with the final aim of measuring the relative percentage area of disialo-hTf (P₂)
 86 (Figure 1) [34].

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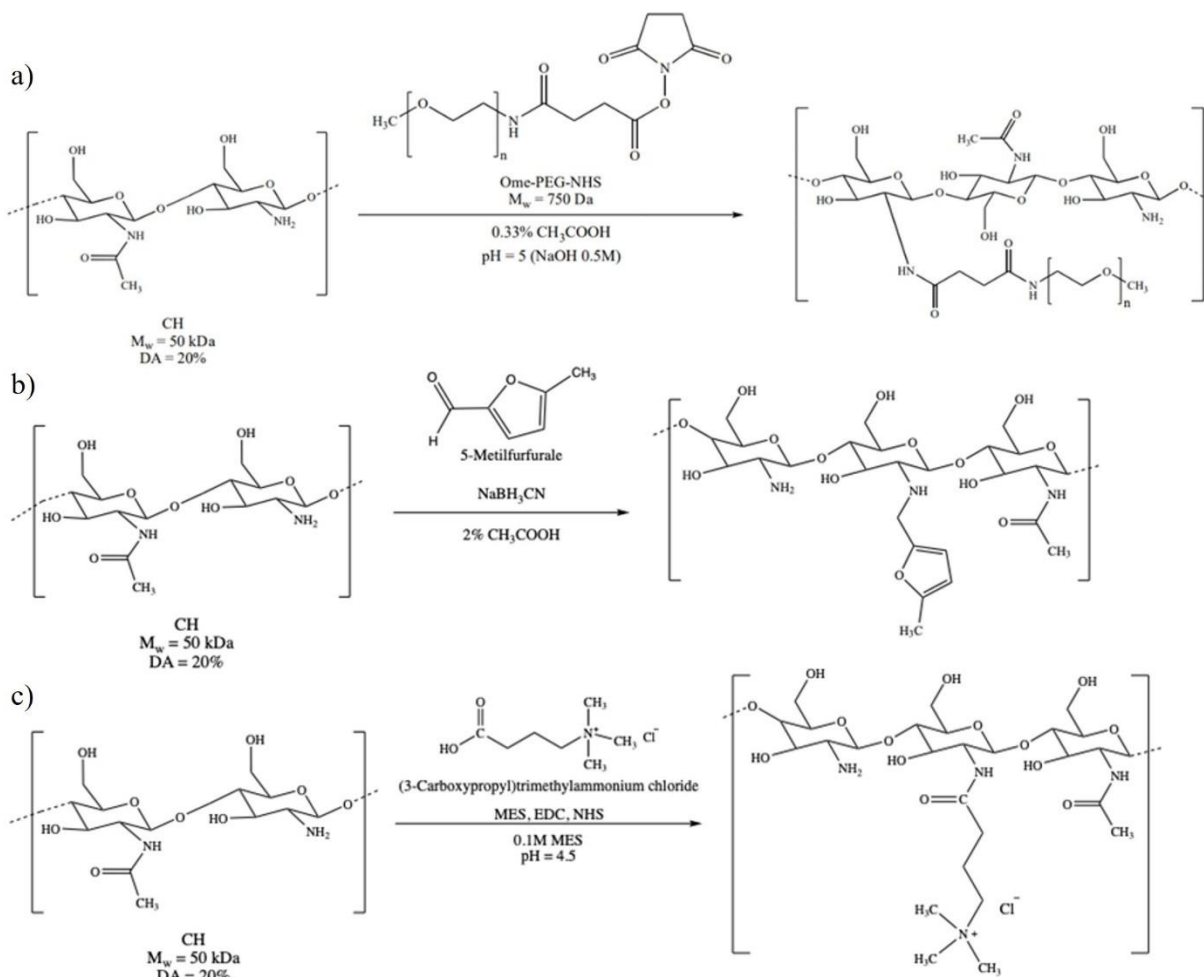
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89 **Figure 1.** Electropherogram of CDT analysis performed with traditional running buffer with schematic representation of the glycoforms of
 90 human transferrin (hTf) involved in the forensic analysis of CDT: disialo-hTf (P₂) to pentaasialo-hTf (P₅). The crowd of peaks migrating
 91 between 9 and 14 minutes correspond to gamma globulins and other endogenous UV absorbing-material (%CDT = 13.36% of total Tf).
 92 Symbol legend: Asn = asparagine residue; red circle = N-acetylglucosamine; yellow circle = mannose; green circle = galactose; blue circle =
 93 sialic acid. AU = absorbance units at 200 nm wavelength.

94 Despite a well-established use of CE for CDT determination, the separation of hTf glycoforms is hindered
 95 by the natural tendency of these molecules to interact with the fused-silica capillary walls. To overcome
 96 this problem, the most common approach is based on the addition of a cationic additive (1-4 diamine
 97 butane, DAB) in the separation running buffer (borate, at alkaline pH) to passivate the ionized silanols
 98 responsible of spurious interactions of the serum protein, also known “dynamic coating” [35]. The term
 99 dynamic coating refers to the presence in the running buffer of an agent which, by reversible ionic inter-
 100 actions, hinders the analyte binding to the capillary wall. The action of the dynamic coating determines
 101 the shielding of the inner capillary surface to allow an efficient electrophoretic separation of CDT by
 102 suppression of spurious interactions of the serum proteins, which may introduce undesired parasitical

103 separation mechanisms. For the same purpose, in other studies [36,37], attempts have been made by ap-
104 plying cellulose derivatives as dynamic coatings; however, the results did not meet the required sensitivity
105 (i.e. signal-to-noise ratio) and specificity (due to UV absorption of cellulose) for clinical use because of
106 interference from the matrix. For this reason, CDT determination in serum required laborious immunoex-
107 traction prior to electrophoretic separation.

108 Besides the above-mentioned studies, the use of modified chitosan has never been reported in the litera-
109 ture. On these grounds, in the present study, we aimed at exploring the potential application of chitosan
110 derivatives as a new class of additives acting as novel form of dynamic coating to optimize the separation
111 of hTf glycoforms.



112
113 **Figure 2.** Representation of the different Ch derivatives: a) Ch-Ome-PEG; b) Ch-MF; c) Ch-QA.

114 Three different Ch derivatives were synthesized as reported in Figure 2. A PEG-modified Ch (Ch-Ome-
115 PEG) was prepared by nucleophilic substitution employing an NHS activated PEG (Figure 2, a), a methyl
116 furan Ch (Ch-MF) was synthesized by reductive amination with methyl furfural (Figure 2, b), and finally
117 a quaternary Ch (Ch-QA) by carbodiimide condensation with a quaternary ammonium linker (Figure 2,
118 c). Ch derivatives were first characterized employing complementary techniques to investigate the materi-
119 al properties. In particular, Nuclear Magnetic Resonance Spectroscopy (NMR) was applied to elucidate
120 the molecular structure and Dynamic Light Scattering (DLS) was used to determine the Hydrodynamic
121 Radius and Zeta Potential. On these grounds, a comparative study of the Ch derivative performances was
122 conducted by testing the resolution of the hTf glycoforms essential for CDT determination, including real

123 serum samples. This study should be considered propaedeutic to the development of a new CE method
124 for CDT analysis taking advantage of this innovative capillary coating agent.

125

126 MATERIALS AND METHODS

127 Materials

128 Methoxy-PEG (Ome-PEG-NHS), 5-methyl furfural (MF), 3-carboxypropyl trimethyl ammonium chlo-
129 ride, 2-(N-morpholino) ethane sulfonic acid (MES), 1-Ethyl-3-(3-dimethylaminopropyl)carbodiimide
130 (EDC), N-Hydroxysuccinimide (NHS), glacial acetic acid ($\geq 99.9\%$), chloride acid, sodium chloride, so-
131 dium acetate, sodium hydroxide, sodium azide and 1-4 diamino butane (DAB) was purchased from
132 Sigma-Aldrich Co. (Steinheim, Germany). Sodium cyanoborohydride (NaBH_3CN) was from Fluka (Mu-
133 nich, Germany), and boric acid from Amersham Pharmacia Biotech AB (Staffanstorp, Sweden). Deion-
134 ized water was obtained by Culligan System (Rosemont, IL, USA) and Deuterated water by Cortecnet
135 (Paris, France). All materials used were of analytical grade. To calibrate HP-SEC-TDA, a pullulan (Poly-
136 CAL-Pul86k) purchased by Malvern Panalytical Instruments (Malvern, United Kingdom) was used. Low
137 molecular weight Chitosan (Ch) was obtained from Carbosynth Ltd (Compton, United Kingdom). The
138 CDT test solution (used for the CE analyses) was purchased from Recipe (Munich, Germany).

139

140 Synthesis

141 Three types of syntheses were performed to achieve chemical modifications, i.e.: (i) nucleophilic substi-
142 tution, (ii) reductive amination and (iii) condensation. The products of these chemical reactions were
143 named Ch-Ome-PEG, Ch-MF, Ch-QA, respectively.

144 For the nucleophilic reaction (i), Ch (about 60 mg) was dissolved in 3 mL of 0.33% acetic acid solution,
145 mixed by sonication, vortexed until homogeneous solution and finally stirred at room temperature for 24
146 h. In previous works, Ch was solubilized in organic solvent [33,38] or more concentrated acetic acid [39].
147 In this work, we investigated alternative routes to reduce Ome-PEG-NHS hydrolysis: before adding the
148 reagent, Ch solution was adjusted to pH 5 with a 0.5 M NaOH solution.

149 Considering a molar ratio of 1:1 Ch:Ome-PEG-NHS, about 0.25 g of Ome-PEG-NHS were solubilized in
150 2 mL of milli-Q water. The solution was dialyzed in 0.3 M AcONa/0.5 M NaCl solution for three days,
151 and in milli-Q water for other five days, using a 3.5 kDa and/or 12-14 kDa dialysis membranes. The
152 modified Ch was purified through filtration using membrane filters. The solution was concentrated with
153 a rotavapor and freeze-dried for characterization.

154 For the reductive amination reaction (ii), previously reported reaction between Ch and methyl furfural
155 (MF) was performed [40]. Briefly, Ch (1.2 g) was dissolved in 35 mL of 2% acetic acid solution, mixed
156 by sonication, vortexed until a homogeneous solution was obtained and finally stirred at room temperature
157 for 24 h. Then, 206 μL of MF were added to the dissolved chitosan, and the solution was left under gentle
158 stirring for 30 min. Afterwards, 0.065 g of sodium cyanoborohydride were added, and the reaction solu-
159 tion was stirred for 3 h at room temperature. The solution was dialyzed against 0.01 M sodium chloride
160 solution for 1 day, and in milli-Q water for other five days, using 3.5 kDa dialysis membranes at 40°C.
161 The solution was concentrated with rotavapor and freeze-dried for characterization.

162 For the condensation reaction (iii), Ch (about 1 g) was dissolved in 20 mL of 0.1 M MES (pH 4.5), mixed
163 by sonication, vortexed until a homogeneous solution was obtained and finally stirred at room temperature
164 for 24 h. The reactive 3-carboxypropyl trimethyl ammonium chloride (about 0.2 g) was solubilized in 10
165 mL of 0.1 M MES (pH 4.5). Then, EDC (1 g) and NHS (0.6 g) were added to the reactive solution and
166 stirred for 30 minutes. Finally, this solution was added to Ch. The solution was dialyzed against 6%

167 sodium chloride solution for 1 day, and in milli-Q water for a further five days, using 3.5 kDa dialysis
168 membranes. The solution was concentrated with rotavapor and freeze-dried for the characterization.

169

170 NMR

171 To ensure an appropriate resolution, approximately 7 mg of Ch samples were solubilized in 600 μ L of
172 deuterated hydrochloric acid and transferred into a 5 mm NMR tube. Proton spectra were acquired with
173 pre-saturation of residual HDO, at 303K, using 24 scans, 12 s relaxation delay, and a number of time-
174 domain points equal to 32k. COSY spectra were acquired with pre-saturation of residual HDO, at 303K,
175 using 20 scans, 2 s relaxation delay, and a time-domain equal to 2048 x 256. HSQC-dept spectra were
176 acquired with pre-saturation of residual HDO, at 303K, using 20 scans, 2 s relaxation delay, a time-domain
177 2048 x 256 and 1JC-H 150 Hz. All derivatives spectra were acquired on a Bruker Avance HD NMR
178 spectrometer (Bruker, Karlsruhe, Germany), operating at 500 MHz and using a BBO Probe while Ch
179 spectra were acquired on a Bruker Avance NEO NMR spectrometer (Bruker, Karlsruhe, Germany), oper-
180 ating at 500 MHz and using a CRIO Probe. All spectra were elaborated with the TopSpin software (v.
181 4.1.1).

182 The signals were calibrated assigning 300 to the integral of the signal related to the methyl group of acetyl
183 (Ac). The degree of substitution (DS%), reported in Table 1, was evaluated using the following equation:

184 Eq.1

$$DS(\%)_{\text{Ch-Ome-PEG}} = \frac{\frac{\text{OAc}}{3}}{(1A, 1D, 1R) + \frac{\text{Ac}}{3}}$$

185

$$DS(\%)_{\text{Ch-MF}} = \frac{2R}{2D + 2R + \frac{\text{Ac}}{3}}$$

$$DS(\%)_{\text{Ch-QA}} = \frac{\frac{N^+(\text{Ac})_3}{9}}{(1A, 1D, 1R) + \frac{\text{Ac}}{3}}$$

186

187 In Eq 1 Ac is the integral value peak at around 2.1 ppm, (1A,1D, 1R) is the sum of anomeric proton
188 corresponding to acetylated, deacetylated and substituted units (4.6ppm-4.7ppm), 2D is the integral value
189 of H2 of deacetylate unit and 2R is the integral value of H2 of substituted unit.

190

191 DLS

192 Dynamic Light Scattering (DLS) was performed using the Zetasizer Nano ZS (Malvern, United Kingdom)
193 with a fixed scattering angle of 173° and a 633-nm helium–neon laser. Data were analyzed using Zetasizer
194 software version 7.11 (Malvern, United Kingdom). For size analyses, solutions of 1 mg/mL were prepared
195 solubilizing Ch derivatives in 0.3 M sodium acetate pH 8 and Ch in 0.3 M sodium acetate/0.3 M acetic
196 acid. For Zeta Potential (Zp) analyses, starting stock solutions of 2 mg/mL were prepared by solubilizing
197 Ch derivatives in water and Ch in 0.3 M sodium acetate /0.3 M acetic acid. These solutions were then
198 diluted in water to the following concentrations: 1 mg/mL, 0.5 mg/mL, 0.2 mg/mL and 0.1 mg/mL. Each
199 solution concentration was filtered with a 0.22 μ m Syringe Filter made of cellulose acetate and analyzed
200 at 25°C with automatic measurement. Disposable polystyrene ZEN0040 and DTS1070 cuvettes were used

201 for size and Zp measures, respectively. The molecular weight was calculated by the Stokes-Einstein equa-
202 tion.

203

204 CE analysis

205 The analysis of CDT was performed using a model PA 800 plus capillary electrophoresis system equipped
206 with a UV-DAD detector (Beckman Coulter, Brea, CA, USA). The evaluation of the capillary surface
207 ionization was performed through the measurement of the so-called streaming potential (SP) on a Capel-
208 205 electropherograph (Lumex, Fraserview Pl, BC, Canada), specifically equipped with a dedicated mod-
209 ule.

210 Data acquisition and processing were carried out using the PA 800 plus 32 Karat software for separation,
211 electrophoretic parameters and %CDT determination, and with Elforun 205 for the streaming potential
212 determination.

213 The reference method used for CDT analysis (named “traditional method”) is concisely described as fol-
214 lows: separation occurred in an uncoated fused-silica capillary of 50 µm i.d. and 60 cm total length (50
215 cm from the injection end to the detection window) at a voltage of 25 kV in 120 mM borate buffer con-
216 taining 6 mM DAB, pH 8. The capillary cartridge temperature was maintained at 25°C. In the last exper-
217 iment, a capillary with 30 µm i.d. x 60 cm total length (50 cm to the detection window) was used with the
218 same running buffer composition. Because of a higher electrical resistance, the separation voltage was
219 increased to 30 kV for this particular analysis. The wavelength of detection is set at 200 nm. A commer-
220 cially available serum CDT test solution (consisting of a stabilized pool of sera of alcoholic patients) was
221 used as the test sample and injected by positive pressure at 3.5 kPa for 25 s. Prior to each run, the capillary
222 was sequentially rinsed with: (i) 0.1 M NaOH, (ii) 0.5 M borate at pH 8, and (iii) running buffer, at 345
223 kPa for 3 min each (9 min total). The capillary was also rinsed each day of use, before every analytical
224 session, with: (i) 1 M NaOH, (ii) deionized water, (iii) 0.5 M borate at pH 8, and (iv) running buffer at
225 345 kPa, for 5 min for each solution (20 min total). In the present study, Ch derivatives were, in turn,
226 added to the running buffer at different concentrations. The reference method, also referred as traditional
227 method, does not contain Ch derivatives.

228 The resolution between the peaks was determined by the following equation:

229 Eq. 2

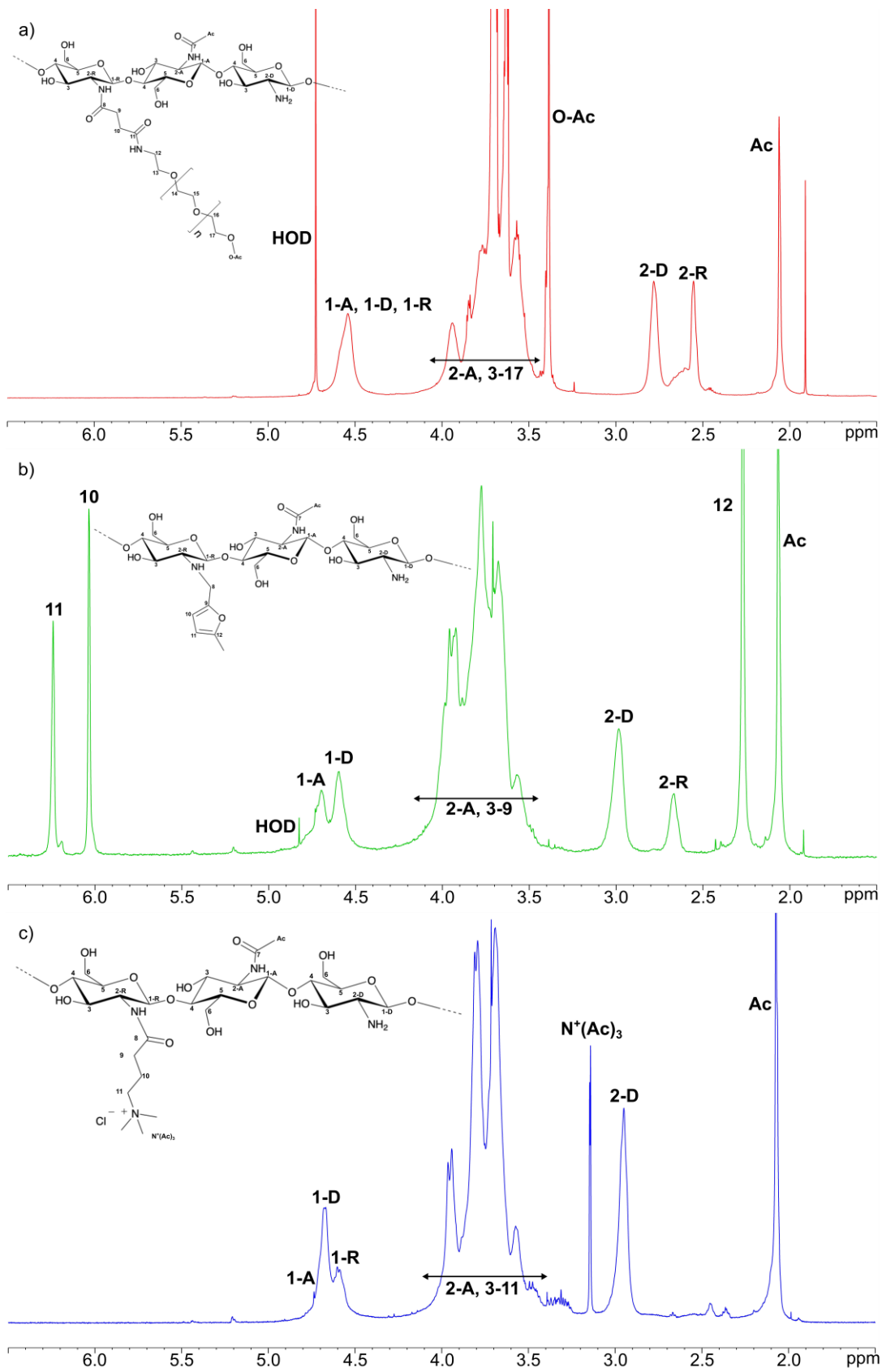
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$$R = \frac{2.0 (Mt_2 - Mt_1)}{(W_2 + W_1)}$$

231 where Mt values correspond to the peak migration times and W to the peak widths at the baseline, and the
232 subscripts 1 and 2 refer to the two peaks of interest (specifically for our study: disialo-hTf, P₂, trisialo-
233 hTf, P₃, Figure 1). The concentration of CDT (P₂) was calculated from the integration of the electropher-
234 ogram peak area, as: P₂ peak area/ ∑ Tf peak area x 100.

235

236 RESULTS AND DISCUSSION

237 A multi-technique characterization of Ch derivatives was conducted, to measure physico-chemical prop-
238 erties (i.e., steric hindrance, charge, viscosity) and subsequently correlate them to the effects observed in
239 hTf glycoforms electrophoretic separation, where the CH derivatives are used as dynamic coatings.



240

241

Figure 3. ¹H NMR spectra of Ch derivatives in D₂O at 303 K: a) Ch-Ome-PEG, b) Ch-MF and c) Ch-QA.

242

243 **Table 1.** ^1H and ^{13}C NMR peaks identification of derivatives.

244

245

		Ch-Ome-PEG	Ch-MF	Ch-QA
		(ppm)	(ppm)	(ppm)
^{13}C	1-A	104	102.3	102.6
	1-D	104	104.1	102.8
	1-R	104	-	104,1
	2-D	59.1	58.9	58.9
	2-R	33.6	64.2	-
	OAc	60.6	-	-
	$\text{N}^+(\text{Ac})_3$	-	-	55.7
	Ac	24.8	25.1	24.8
	10	-	108.3	-
	11	-	111.9	-
	12	-	15,5	-
	2-A, 3-17	-	81.4-47	-
	2-A, 3-9	77.3-41.9	-	-
	2-A, 3-11	-	-	81.7-58.2
^1H	1-A	4.6	4.7	4.7
	1-D	4.6	4.6	4.7
	1-R	4.6	-	4.6
	2-D	2.7	2.9	2.9
	2-R	2.6	2.7	-
	OAc	3.4	-	-
	$\text{N}^+(\text{Ac})_3$	-	-	3.2
	Ac	2.05	2.1	2.1
	10	-	6	-
	11	-	6.3	-
	12	-	2.3	-
	2-A, 3-17	4.1-3.6	-	-
	2-A, 3-9	-	4.1-3.6	-
	2-A, 3-11	-	-	4.0-3.6
		Ch-Ome-PEG	Ch-MF	Ch-QA
DS (%)		40	22	5

246 Figure 3 illustrates the results from NMR analysis, which is one of the major methods used for determin-
 247 ing the DA for chitosan [41] and DS for its derivatives [42,43]. In Table 1, the chemical shift values were
 248 reported. The typical signals of chitosan are present: the peak at around 2 ppm corresponds to the acetyl
 249 signal (Ac), the peak at around 3 ppm corresponds to the H2 (2-D) of the deacetylated unit, the peaks in
 250 the range 4.0-3.5 ppm correspond to pyranose ring protons and to the H2 (2-A) of the acetylated unit, and
 251 the peaks in the range 5.0-4.5 ppm correspond to anomeric signals H1. For all derivatives, in addition to
 252 the characteristic peaks of the starting chitosan, the peaks corresponding to the different substituents are
 253 present and the attributions were reported in detail in the spectra (Figure 3). The peaks were assigned by
 254 HSQC-dept (Figure S1): the peak at around 2 ppm corresponds to the acetyl signal (Ac), the peaks in the
 255 range 4.0-3.5 ppm correspond to pyranose ring protons, and the peak at 4.5 ppm corresponds to anomeric
 256 signals H1; peaks in the range 2.9-2.6 ppm correspond, respectively to H2, substituted (H2-NHR) and not
 257 substituted (H2-D), and to $N^+(CH_3)_3$ group of Ch-QA; the peak at 3.4 ppm corresponds to $-OCH_3$ group
 258 of Ch-Ome-PEG. Supportive FTIR analysis is presented in Figure S2. Stokes-Einstein equation allowed
 259 the determination of the DS. Ch-Ome-PEG resulted as the derivative more highly substituted with a DS
 260 of 40. Ch-MF and Ch-QA have a DS of 22 and 5, respectively. As expected, nucleophilic substitution and
 261 amination lead to a higher DS, compared to condensation. The assessment of the Ch derivatives steric
 262 hindrance and charges was performed by DLS analysis.

263
 264 **Table 2.** Characterization of Ch and its derivatives by DLS and Zp.

Sample	Rh (nm)	MW (kDa)	Zp (mV)
Ch	5.9(±1.8)*	50	+6.1(±0.2)*
Ch-Ome-PEG	10.7(±0.1)**	152	+6.7(±0.2)***
Ch-MF	6.3(±0.6)**	55	+12.8(±0.6)***
Ch-QA	6.1(±0.7)**	52	+49.5(±0.8)***

* in 0.3 M AcONa/0.3 M AcOOH
 ** in 0.3 M AcONa
 *** in water

265
 266 Table 2 reports the results of DLS and Zp measurements, which are useful to estimate molecular weights
 267 and the electrostatic charging of Ch and its derivatives [44]. All the Ch derivatives showed a hydrody-
 268 namic radius Rh, which is similar or higher than the pristine Ch, as a result of Ch backbone modification.
 269 The analysis revealed a Rh of 10.7 nm (±0.1) for Ch-Ome-PEG, 6.3 nm (±0.6) for Ch-MF and 6.1 nm
 270 (±0.7) for Ch-QA, to be compared with 5.9 nm (±1.8) for pristine Ch. Rh measurement enabled the esti-
 271 mation of the derivatives MW, using the Stokes-Einstein equation: the Ch-Ome-PEG, with a MW of 152
 272 kDa, was the heaviest molecule if compared with the other derivatives, Ch-MF (55 kDa) and Ch-QA (52
 273 kDa), which did not substantially differ from pristine Ch (50 kDa). The results obtained for Ch-Ome-PEG
 274 were comparable to those obtained using HP-SEC-TDA (Figure S3, Table S1), with an estimated MW of
 275 184 kDa and a hydrodynamic radius of 13 nm. Because of a lack of solubility and interaction with the
 276 stationary phase, it was not possible to analyze the Ch-MF and Ch-QA derivatives by HP-SEC-TDA.
 277 Based on the results of Zp and MW, Ch-Ome-PEG holds the highest steric hindrance, if compared with
 278 Ch-MF and Ch-QA. Higher Rh and MW are related to a higher degree of substitution (Table 1) and by
 279 the arrangement of the Ch-Ome-PEG structure, characterized by long chains of CH_2-CH_2-O segments,
 280 which affect the derivative 3D conformation.

281 All three derivatives were soluble in water, differently from pristine Ch, with Zp values ranging from a
 282 minimum +6.7 mV (±0.2) for Ch-Ome-PEG to a maximum of +49.5 mV (±0.8) for Ch-QA. Ch-QA

283 showed a significant increased charge, as expected by the introduction of quaternary ammine function-
284 ality onto the Ch polymeric structure. For completeness, Zp of pristine Ch was given in a solution of 0.3
285 M AcONa/0.3 M AcOOH: however, this value is not directly comparable to those of the derivatives, as
286 the test conditions were different.

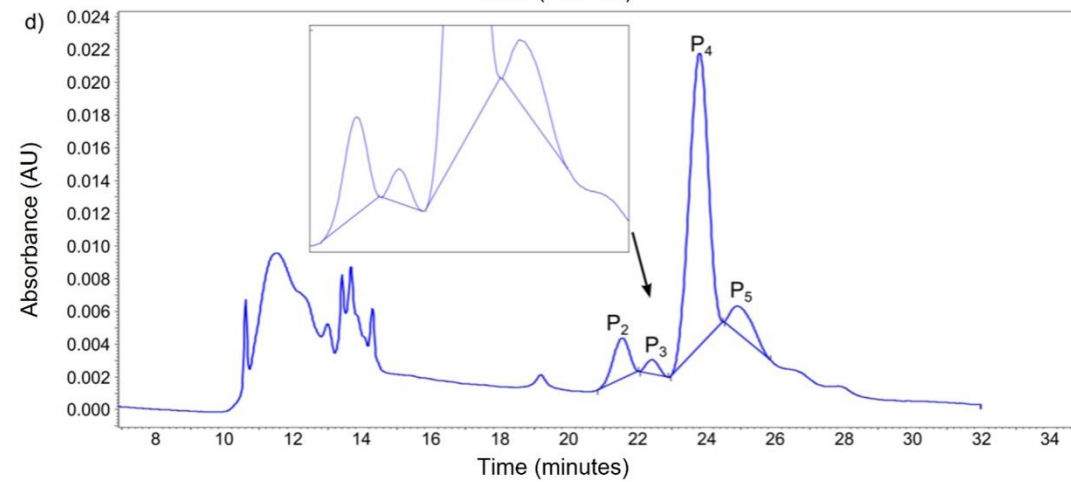
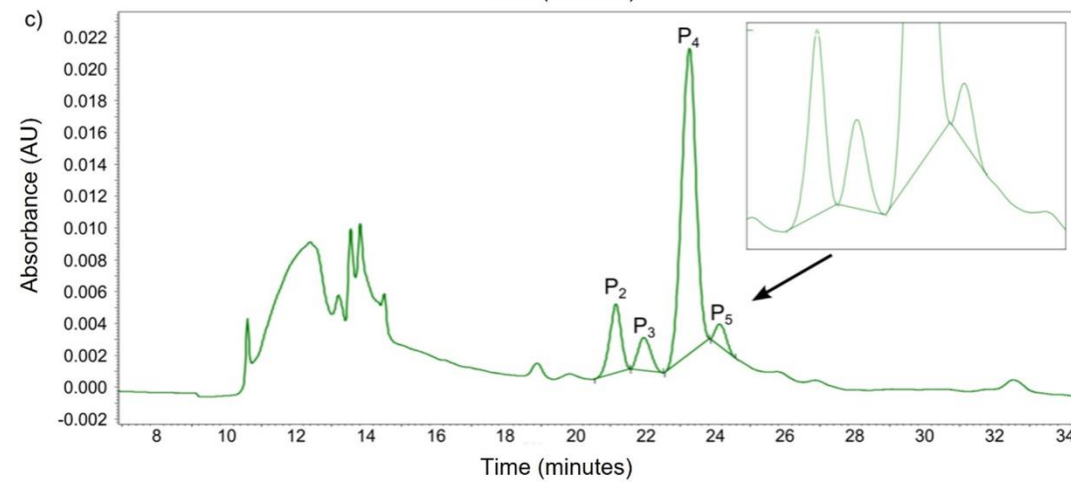
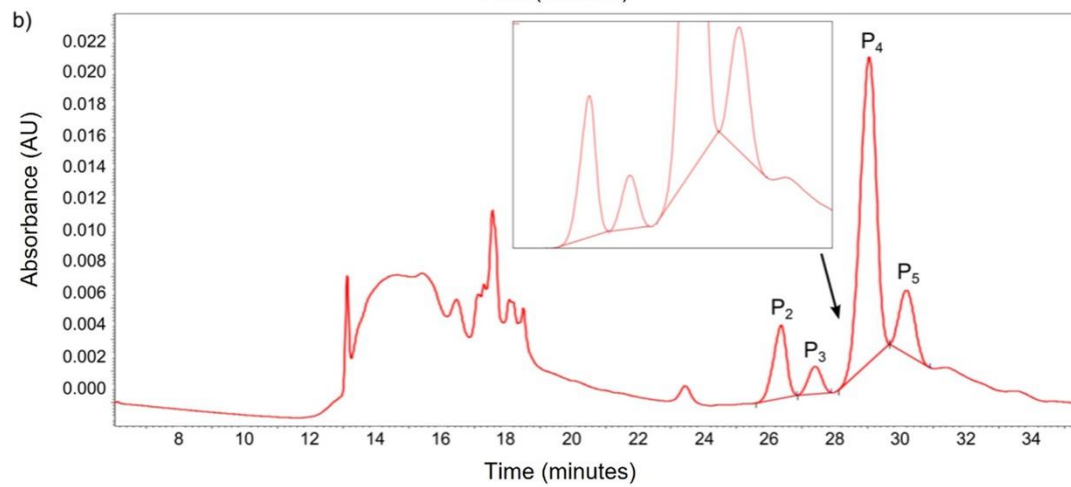
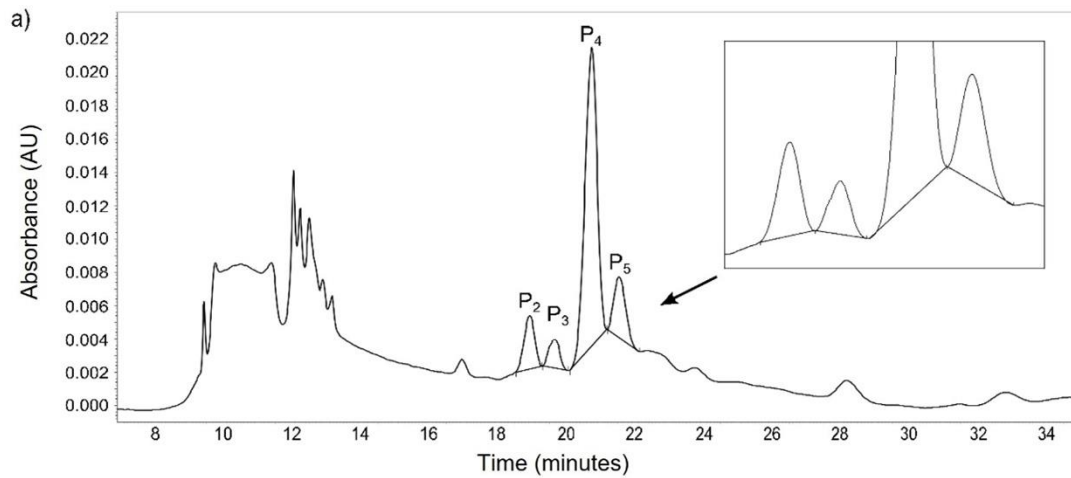
287 The effect on the viscosity of an ideal solution to be applied in CE was investigated through shear stress
288 analysis on Ch derivative solutions, assessing the relationship between the mechanical behavior and
289 chemical properties of biopolymers solutions [45]. The rheological properties were investigated as varia-
290 tion of the viscosity as a function of the shear rate. Preliminary tests performed at different concentrations
291 of pristine Ch (Figure S4) showed, as expected, an increase of viscosity with increasing concentrations,
292 with viscosity remaining independent of the shear rate in the evaluated range. Ch derivatives rheology
293 were also analyzed to understand the difference in rheological properties (Figure S5). In the selected con-
294 centration ranges (5 mg/mL), the viscosity of Ch and Ch-QA was constant at about 3 mPa·s, showing a
295 Newtonian liquid behavior; differently, Ch-Ome-PEG and Ch-MF showed a pseudoplastic behavior with
296 the viscosity decreasing at increasing shear rates, within the ranges 1.5-4 mPa·s for Ch-Ome-PEG and 3-
297 4 mPa·s for Ch-MF. Nonetheless, note that Ch derivatives concentrations in the order of ng/mL, as those
298 used for CE tests, did not affect the water solution rheological behavior (data not shown).

299 To summarize the material characterization, all Ch derivatives were soluble in water after successful mod-
300 ification (with DS reported in Table 1). Ch-MF and Ch-QA showed a Rh around ≈ 6 nm and a MW around
301 50 kDa, while Ch-Ome-PEG showed a higher Rh and MW (Rh 10.7 nm ± 0.1 and MW 152 kDa), having
302 increased steric hindrance. Ch-Ome-PEG and Ch-MF showed weak positive charge with a Zp around \approx
303 10 mV, Ch-QA reached a strong positive charge of ≈ 50 mV, due to the presence of quaternary ammonium.

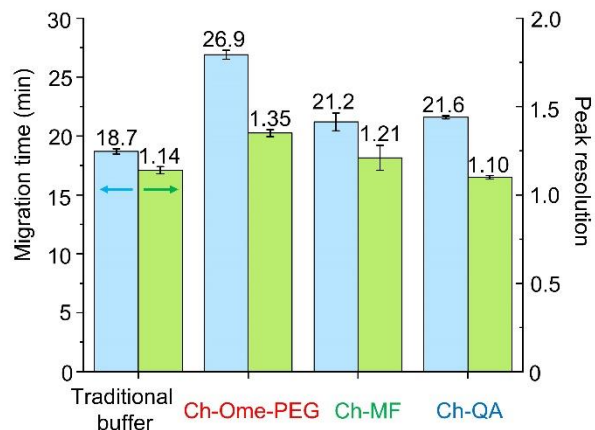
304 To assess the effect of Ch derivatives as dynamic coatings, they were added to the traditional running
305 buffer for CDT analysis, evaluating both migration times and peak resolution. The goal was to increase
306 the hTf glycoform peak resolution (R), whilst maintaining comparable migration times. Concentrations
307 of Ch derivatives higher than 1 μ g/mL were characterized by poor reproducibility (preliminary tests, not
308 reported in the present work); as such, here we presented representative results at a lower concentration,
309 i.e., 100 ng/mL. Additional experiments at different concentrations are reported in the Supplemental In-
310 formation (Table S2).

311 Figure 4 shows the obtained electropherograms, with a comparison between the traditional method (i.e.,
312 the one described in the “CE analysis” section), where only DAB was used, and the proposed variations,
313 where Ch derivatives were added (in the presence of DAB). All electropherograms showed the character-
314 istic peaks, where immunoglobulins migrated first followed by the different glycoforms of hTf. The tra-
315 ditional method (Figure 4a) allowed the resolution, even if not at baseline level, of the peaks P₂, P₃, P₄
316 and P₅. Tests performed adding Ch derivatives showed neat differences in peak resolution, particularly
317 between P₂ (disialo-hTf) and P₃ (trisialo-hTf). For all methods, CDT% was assessed at around 13% of
318 total Tf. The methods involving the use of Ch-Ome-PEG (CDT% 13.35%) and Ch-MF (CDT% 13.33 %)
319 show CDT% very close values to the traditional method (CDT% 13.36%).

320



322 **Figure 4.** Electropherograms obtained from: a) traditional CDT analysis ($R = 1.14$), (%CDT = 13.36% of total Tf); b) CDT analysis performed
 323 with traditional running buffer added with 100 ng/mL Ch-Ome-PEG ($R = 1.35$), (%CDT = 13.35% of total Tf); c) CDT analysis performed with
 324 traditional running buffer added with 100 ng/mL Ch-MF ($R = 1.21$), (%CDT = 13.33% of total Tf); d) CDT analysis performed with traditional
 325 running buffer added with 100 ng/mL Ch-QA ($R = 1.10$), (%CDT = 9.13% of total Tf). Peaks are numbered as follows: P_2 = disialo-hTf; P_3 =
 326 trisialo-hTf; P_4 = tetrasialo-hTf; P_5 = pentasialo-hTf. AU = absorbance units at 200 nm wavelength.



327 **Figure 5.** Summary of migration times of disialo-hTf glycoform (blue bar, left y-axis) and peak resolution between disialo-hTf and trisialo-
 328 hTf glycoforms (green bar, right axis) and using Ch derivatives as dynamic coatings in capillary electrophoresis, at concentrations equal to
 329 100 ng/mL. Standard deviation was calculated on the base of 5 multiple runs.

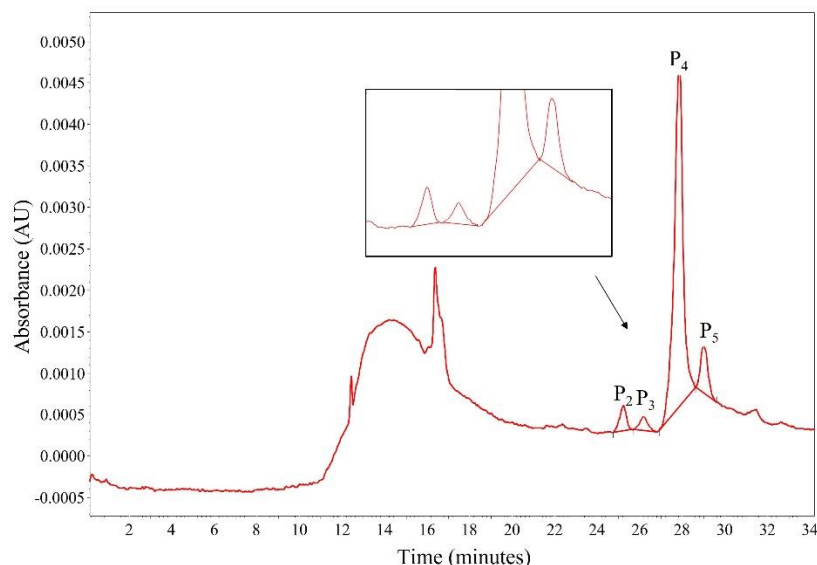
331
 332 Figure 5 summarizes the results of peak resolution between disialo-hTf and trisialo-hTf glycoforms, to-
 333 gether with disialo-hTf glycoform migration times. The peak resolution between disialo-hTf and trisialo-
 334 hTf glycoforms increased in comparison to the traditional method, when Ch-Ome-PEG and Ch-MF were
 335 used. In particular, Ch-Ome-PEG provided the highest resolution ($R = 1.35$) between disialo- and trisialo-
 336 hTf. Under these conditions, the obtained resolution between the two peaks approached the desirable
 337 value of $R = 1.5$. Although Ch-MF addition provided a good resolution between disialo-hTf and trisialo-
 338 hTf peaks ($R = 1.21$), this advantage was not reflected in the separation between the tetrasialo-hTf and
 339 pentasialo-hTf peaks (Figure 4c), which appear partially overlapped. The use of Ch-QA offered a rela-
 340 tively good resolution ($R = 1.10$), which however was not higher than that obtained with the traditional
 341 buffer; also, it was characterized by a broadening of peaks P_4 and P_5 , probably due to spurious interac-
 342 tions with the capillary wall. All experiments performed with Ch derivatives determined an overall in-
 343 crease of migration times, suggesting a decrease of the velocity of the EOF. Although the increase of
 344 migration times is generally undesirable, as it impacts the overall analysis time, the observed increase
 345 could be accepted since it was positively counterbalanced by resolution improvements. To estimate the
 346 degree of ionic interactions at the capillary wall, a condition generating the EOF, the streaming potential
 347 (SP) was measured prior to every set of separations with each running buffer composition. In brief, SP is
 348 an electric potential difference generated between the two ends of a fused-silica capillary, when an elec-
 349 trolyte is pumped through it. It is dependent on solution viscosity, ionic diffusivity, electric constant, zeta
 350 potential, and hydrodynamic radius, i.e., factors also affecting EOF. Results (Table S3) show that SP val-
 351 ues measured in the presence of the Ch derivatives slightly change from the traditional running buffer,
 352 with Ch-Ome-PEG showing the highest value and the highest migration times.

353 In terms of separation improvements, Ch-Ome-PEG proved to be the most promising additive, offering
 354 the highest increase of resolution. Considering the physico-chemical characterization of the derivatives,
 355 this effect could be related to the high steric hindrance (determined by DLS and HP-SEC analysis), which
 356 may provide a better shielding of the capillary wall from the adsorption of macromolecules, such as hTf.

357 Furthermore, we speculate that the long chains of Ome-PEG may have created higher restriction to the
358 mobility of the hTf glycoforms, thus reducing the random changes of conformation of the macromolecules
359 and consequently their inhomogeneity. Although the improvement in separation compared to the tradi-
360 tional method could seem relatively small, we were able to prove that modified chitosan-based dynamic
361 coatings may have a positive effect on the separation of hTf glycoforms, demonstrating their ability to
362 shield the capillary surface from interactions with macromolecules. However, further optimization and
363 validation of the method using chitosan-based dynamic coating is necessary to propose this additive in a
364 new analytical CE method.

365 While most of the current routine CE methods for CDT analysis typically adopt fused-silica capillaries
366 with an inner diameter of 25-30 μm , to reduce peak broadening, in the present work, a 50 μm diameter
367 capillary was used to limit the issues arising when applying solutions with very different viscosity. An
368 improvement of the peak sharpness is, hence, expected adopting thinner capillaries for the development
369 of a new CE method which implies the use of derivatized chitosan. In Figure 6, an electropherogram of
370 hTf conducted in a 30 μm i.d. capillary using a running buffer containing 100 ng/mL Ch-Ome-PEG is
371 illustrated. Although not specifically optimized, the use of a smaller capillary diameter provided an even
372 better resolution (i.e., $R= 1.49$), in comparison to the 50 μm i.d. capillary, with the separation of the two
373 peaks of interest almost at the baseline. This strongly suggests further benefits from the adoption of Ch
374 derivatives for the development of a new optimized method for CDT analysis.

375



376

377 **Figure 6.** Electropherogram obtained from CDT analysis performed with traditional running buffer added with 100 ng/mL Ch-Ome-PEG ($R=$
378 1.49) (CDT % = 4.5%, of total Tf) in a capillary with 30 μm i.d. and 30 kV separation voltage. Peaks are numbered as follows: P₂= disialo-hTf;
379 P₃= trisialo-hTf; P₄= tetrasialo-hTf; P₅= pentasialo-hTf. AU = absorbance units at 200 nm wavelength.

380

381 CONCLUSIONS

382 In conclusion, the present study was focused on the preparation and characterization of water-soluble
383 derivatives of chitosan, an abundant polysaccharide, and on the preliminary assessment of their use as
384 dynamic coatings for CE separation of macromolecules. Specifically, we tested the use chitosan

385 derivatives for human transferrin separation, in order to improve peak resolution of one of its glycoforms,
386 i.e. CDT, a typical biomarker of chronic alcohol abuse.

387 Chitosan has been modified successfully via three reactions, using nucleophilic substitution, reductive
388 amination, and condensation. The results have shown that the type of modifications introduced in the
389 chitosan molecule have distinct influence on the resolution of the hTf glycoforms, being Ch-Ome-PEG
390 the most promising additive. Future studies will be needed to achieve proper optimization and validation
391 of the proposed method for CDT analysis. Although more work should be done in this direction, the
392 present study may open the way to a new class of dynamic coating agents to be adopted in CE, where the
393 problem of hindering the adsorption of the analytes on the capillary walls is still an open issue. As an
394 additional perspective, in future, we envision the use of modified chitosans as dynamic coatings for other
395 applications, e.g. the CE separation of DNA fragments and drugs. Considering the chiral nature of Ch, its
396 potential could also be tested with enantiomeric species.

397

398

399 **SUPPORTING INFORMATION**

400 HSQC-dept spectra, HP-SEC-TDA of Ch-Ome-PEG and Ch, Rheology: viscosity behavior of Ch at dif-
401 ferent concentration, Capillary Electrophoresis: peak resolution results and migration times using Ch de-
402 rivatives as dynamic coating at different concentrations (PDF).

403 **AUTHOR INFORMATION**

404 **Corresponding Authors**

405 Franco Tagliaro - Unit of Forensic Medicine, Department of Diagnostics and Public Health, University
406 of Verona, Verona, Italy. Orcid: 0000-0002-2187-9128 Email: franco.tagliaro@univr.it

407 Carlo Antonini - Department of Materials Science, University of Milano - Bicocca, Milano, 20125 Milan,
408 Italy; Telephone number Orcid: 0000-0002-4975-4001 Email: carlo.antonini@unimib.it

409 Sabrina Bertini - Istituto di Ricerche Chimiche e Biochimiche G. Ronzoni, Carbohydrate Science De-
410 partment, 20133 Milan, Italy Orcid: 0000-0003-1714-5823 Email: bertini@ronzoni.it

411 **Author Contributions**

412 ‡NP investigation, methodology, conceptualization, writing-original draft, writing-original draft. ‡IT con-
413 ceptualization, writing-original draft, writing-review and editing. BP investigation, writing-review and
414 editing. AA investigation, methodology, conceptualization, writing-review and editing. FT conceptual-
415 ization, supervision, writing-review and editing. CA conceptualization, supervision, writing-review and
416 editing. LR conceptualization, writing-review and editing. FC Investigation. GM Methodology. SB con-
417 ceptualization, supervision, writing-review and editing.

418 ‡These authors contributed equally. All authors have read and agreed to the published version of the
419 manuscript.

420 **Funding**

421 This work was in part financed in terms of personnel costs by the Ministry of Science and Higher Educa-
422 tion of the Russian Federation within the framework of state support for the creation and development of
423 World-Class Research Centres "Digital Biodesign and personalized healthcare" N° 075-15-2020-926.

424 **Data Availability Statement**

425 The data that support the findings of this study are available from the corresponding author upon reason-
426 able request.

427 **Conflicts of Interest**

428 The authors declare no conflict of interest.

429 **ACKNOWLEDGMENT**

430 C.A. acknowledges partial support from the Italian Ministry for University and Research (MIUR) through
431 the Rita Levi Montalcini fellowship for young researchers. S.B., A.A, and B.P. acknowledge technical
432 support by Cesare Cosentino and Michela Parafioriti for NMR analyses and Edwin Yates for Writing-
433 review and editing.

435

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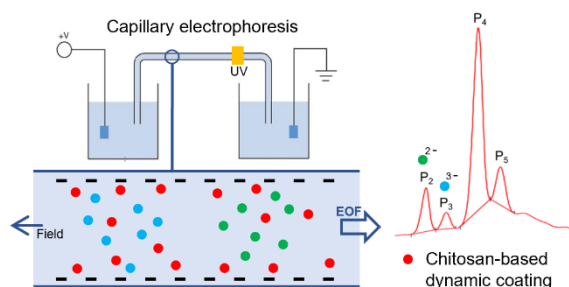
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570 TABLE OF CONTENTS



571